



PRODUCT SPECIFIER



Ergonomic Workstations & Accessories



WORKSTATIONS THAT INSPIRE PRODUCTIVITY.

We'll help you find the right ergonomic workstations for your

company. You'll receive innovative solutions that fit your exact

specifications for performance, productivity and aesthetics. You'll

also get the easiest to assemble, longest lasting, American-made

workstations on the market. Then, you can get back to business.



Quad Station



PedSys Work Bench, Left-Side Storage



C-Leg Stations with Add-on Corner

Since 1995, **PRODUCTION BASICS** has manufactured **ERGONOMIC WORKSTATIONS** and accessories that **INSPIRE PRODUCTIVITY**. We offer a variety of products that are designed to bring **EFFICIENCY**, **PRODUCTIVITY** & **PROFESSIONALISM** to your manufacturing, material handling or laboratory environment.







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Workstations are not just TABLES, they are TOOLS FOR PRODUCTIVITY. An ORGANIZED, ergonomic WORKSPACE for your operators means a happier, MORE FOCUSED employee. It means GREATER JOB SATISFACTION and fewer workers' compensation claims in a GREAT LOOKING FACILITY that operates at PEAK EFFICIENCY.











Production Basics workstations **START WITH SMART DESIGNS**. We combine **CLEAN LINES** and **SOLID COMPONENTS** to form sturdy, simple workstations that are **BUILT TO LAST**. Using the Basic Bolt, Basic Nut and an allen wrench, you can **BUILD YOUR WORKSTATION** in minutes. You are able to **ADJUST** your workstation **PRECISELY**, a major benefit over common slotted units.

It's time to **DELIVER** some **INSPIRATION** to you. We invite you inside our Product Specifier, where you will **FIND THE WORKSTATIONS** that are **RIGHT FOR YOU**.



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The C-Leg Series is the foundation of Production Basics' modular, ergonomic workstations. The rigid back frame is constructed of heavy gauge steel tubing and unistrut channel.

Accessories attach to the channel using the Basic Nut and Basic Bolt. This allows for micro-adjustment of your accessories to the most comfortable position.

Create cells and unique configurations using our station kits or separate components. Our modular double-sided frames and shared legs bring you closer to an ergonomically sound facility that is ready to grow as your business grows.

General Information - C-Leg Series

- Stock color on all C-Leg Stations is Blue with White standard laminate or Grey ESD laminate.
- Other frame colors available upon request at no additional charge are Almond, White, Grey and Black. See inside back cover.
- Other laminate colors available upon request at no additional charge are White, Beige and Grey.
- Station kits include all necessary parts, hardware and instructions needed to assemble and finish the workstation.
- Unless noted, worksurface depth (D) is always specified first in dimension notation. Station width (W) is specified second.
- Standard frame height is 64". For other frame heights, see Component Kits (page 18) or choose components independently.
- Standard height adjustability range is 30-36" in 2" increments. For 36-42" height adjustable legs, choose components independently.
- All metal workstation components are constructed of 11-16 gauge steel.
- Workstation kits noted as "ESD" include ESD laminate and ground bolt.
- Laminate worksurfaces are constructed of 1.25" thick industrial grade particle board. ESD laminate measures within the static dissipative range of 10⁶ to 10⁹ ohms to ground.
- Choose accessories for your C-Leg Series workstation on pages 55-76.
- Workstations accommodate up to 24" of vertical drawer space. Under-surface accessories and casters may reduce this range.
- Above-surface usable space is 26"-32" depending on worksurface height.
- C-Leg Series workstations are shipped KD (knocked down) and assembly is required unless otherwise ordered by customer.
- C-Leg Series workstation weight capacity is 750 evenly distributed pounds.
- Custom frame colors are available at an additional charge.
- · Custom laminate colors are available at an additional charge.
- For options not specified in this section, review the Custom Options section of this Product Specifier (pages 77-83) or contact Production Basics.



Corner Caster, pg. 17







L-Leg with Casters, pg. 20

Typical Configurations - C-Leg Series



C-LEG SERIES> APPLICATION SPECIFIC RECOMMENDATIONS

Electronics Manufacturing

Stand-Alone C-Leg Station, ESD, 30"D x 48"W1100Overhead Light8500Laminate Shelf, ESD, 15"D x 48"W8430Parts Bin Rail8300Bin Rail Extension8308Slide Line8771Tack Board, Blue8730-BPower Rail, 15 amp83206" Drawer8605C-Leg Modesty Panel8709	Product Description	<u>Item Number</u>	<u>^</u>
Laminate Shelf, ESD, 15"D x 48"W8430Parts Bin Rail8300Bin Rail Extension8308Slide Line8771Tack Board, Blue8730-BPower Rail, 15 amp83206" Drawer8605	Stand-Alone C-Leg Station, ESD, 30"D x 48"W	1100	
Parts Bin Rail8300Bin Rail Extension8308Slide Line8771Tack Board, Blue8730-BPower Rail, 15 amp83206" Drawer8605	Overhead Light	8500	
Bin Rail Extension8308Slide Line8771Tack Board, Blue8730-BPower Rail, 15 amp83206" Drawer8605	Laminate Shelf, ESD, 15"D x 48"W	8430	
Slide Line8771Tack Board, Blue8730-BPower Rail, 15 amp83206" Drawer8605	Parts Bin Rail	8300	
Tack Board, Blue8730-BPower Rail, 15 amp83206" Drawer8605	Bin Rail Extension	8308	
Power Rail, 15 amp83206" Drawer8605	Slide Line	8771	
6" Drawer 8605	Tack Board, Blue	8730-B	
	Power Rail, 15 amp	8320	
C-Leg Modesty Panel 8709	6" Drawer	8605	
	C-Leg Modesty Panel	8709	

Electronics Manufacturing

Product Description Stand-Alone C-Leg Station, ESD, 30"D x 60"W	I tem Number 1105	
Overhead Arms	8538	
Tool Trolley System	8343	
Tool Balancer	8357	
Flat Screen Monitor Arm	8632	
Parts Bin Rail	8303	
Power Rail, 15 amp	8323	
Tack Board, Blue, 60"W x 20"H	8733-B	
Writing Shelf/3" Drawer	8600	
Keyboard Drawer	8681	
Single-Sided Add-on Station, ESD, 30"D x 48"W	1500	
Storage Cabinet	8552	
Power Rail, 15 amp	8320	
6" Drawer	8605	
12" Drawer	8610	Tool shown not included

Assembly & Manufacturing

Product Description	Item Number	
C-Leg Series, Component Kit, 30"D x 72"W x 64"H	1609	
Phenolic Resin Worksurface, 30"D x 72"W	8003	
Overhead Arms	8538	
Tool Trolley System	8346	
Tool Balancer	8357	
Universal Shelf, 12"D x 72"W	8416	
Parts Bin Panel, double arm	8627	acoatta
Peg Board	8724	
Power Rail, 20 amp	8327	
Binder Holder	8352	
Adjustable Tube Footrest	8667	
	Tool show	n not included

C-LEG SERIES> APPLICATION SPECIFIC RECOMMENDATIONS

Material Handling

Product Description	Item Number	
Frame, Double-Sided, 60"W x 72"H	8173	
Standard Laminate Worksurface, 30"D x 60"W	8053	
Worksurface Support Rail, 60"W(2)	8096	
Adjustable C-Leg (2)	8280	
Flow Rack Upright (2)	1838	
High Profile Track, 48"D x 9"W(9)	1861	
Track Spacer Bar, 36"D(4)	1832	
Retaining Cross Bar (6)	1852	
Overhead Arms	8538	
Air Rail	8333	
Power Rail, 15 amp	8323	
Tray Arm,double arm	8631	

Material Handling

Product Description	Item Number	
C-Leg Series, Component Kit, 36"D x 72"W x 64"H	1618	\rightarrow
Stainless Steel, Wrap Edge Worksurface, 36"D x 72"W	7943	
Overhead Light, T8	8510	
Universal Shelf	8396	7
Universal Shelf Dividers, set of four (4)	8984	
Flat Screen Monitor Arm	8632	
Flat Screen Monitor Arm Add-on Keyboard	8633	
Paper Roll Holder	8743	
Writing Shelf/3" Drawer	8600	
Laminate Under-surface Shelf	8446	\ge
Free Standing Drawer Units, 2-6" + 1-12" drawer	8570	

Laboratory

Edbordtory		
Product Description	Item Number	
C-Leg Series, Component Kit, 30"D x 48"W x 72"H	1627	
C-Leg Series Caster Option	8970	
Bullnose Laminate Worksurface, 30"D x 48"W	7966	
Overhead Light	8500	
Wire Shelf	8400	
Magnetic Dry Erase Board	8717	
Free Standing Drawer Units, 2-6" + 1-12" drawer	8570	
Free Standing Drawer Caster Option	8969	

	\$	~	Ś
	Desciption	Dimensions	Hern Number Notes
Product Details	D ₆ ,		
	Stand-Alone C-Leg Station	30"D x 36"W 30"D x 48"W	1003 1000
	Create your ideal workstation starting with	30 D x 48 W 30"D x 60"W	1005
	this kit. This package includes a laminate	30"D x 72"W	1010
	worksurface along with all the necessary	36"D x 36"W	1004
	components and hardware to construct a single station. Appropriate for all	36"D x 48"W	1004
	applications. Frame height is 64".	36"D x 60"W	1006
~		36"D x 72"W	1011
	Stand-Alone C-Leg Station,	30"D x 36"W	1103 _
	ESD	30"D x 48"W	1100
	Create your ideal workstation starting with	30"D x 60"W 30"D x 72"W	1105 1110
	this kit. This package includes an ESD		 includes standard ground
	laminate worksurface along with all the necessary components and hardware to	36"D x 36"W	1104 bolt & wire
	construct a single station. Appropriate for	36"D x 48"W 36"D x 60"W	1101 1106
	all applications. Frame height is 64".	36"D x 72"W	
~		30"D x 36"W	1043
	Back-to-Back C-Leg Station	30"D x 30"W	1043
	This package includes a double-sided frame	30"D x 60"W	1045
	for free-standing workbench configurations with opposite worksurfaces. Ships complete	30"D x 72"W	1050
	with laminate worksurfaces, components	2("D - 49"W	1041
	and hardware. Frame height is 64".	36"D x 48"W 36"D x 60"W	1041 1046
		36"D x 72"W	1051
	Back-to-Back C-Leg Station, ESD	30"D x 36"W	1143
(🖉)	ESD This package includes a double-sided frame	30"D x 48"W	1140
	for free-standing workbench configurations	30"D x 60"W 30"D x 72"W	11451150 • includes standard ground
	with opposite worksurfaces. Ships	50 D X 12 W	bolt & wire
	complete with ESD laminate worksurfaces,	36"D x 48"W	1141
	components and hardware. Frame height is 64".	36"D x 60"W	1146
	04 .	36"D x 72"W	1151 -
	Quad Station	30"D x 36"W	1243
	This package includes worksurfaces,	30"D x 48"W	1240
	necessary components and hardware to	30"D x 60"W 30"D x 72"W	1245 1250
	construct a four-station configuration. Ideal	50 DA 12 11	1230
	for cell manufacturing. Frame height is 64".	36"D x 48"W	1241
		36"D x 60"W	1246
-		36"D x 72"W	1251
		30"D x 36"W	1343 _
	Quad Station, ESD	30"D x 48"W	1340
	This package includes ESD laminate	30"D x 60"W	1345
	worksurfaces, necessary components and hardware to construct a four-station	30"D x 72"W	• includes standard ground
	configuration. Ideal for cell manufacturing.	36"D x 48"W	bolt & wire
	Frame height is 64".	36"D x 60"W	1346
		36"D x 72"W	1351 🔟
		30"D x 36"W	1403 —
	Single-Sided Add-on Station	30"D x 36"W 30"D x 48"W	$1403 \\ 1400 $
	Add an additional workstation to a	30"D x 60"W	1405
	Stand-Alone Station to begin your	30"D x 72"W	1410 • requires Stand-Alone
	linear configuration. Includes a laminate worksurface, necessary parts and hardware		C-Leg Station
	for construction of the workstation. Frame	36"D x 48"W	1401
	height is 64".	36"D x 60"W 36"D x 72"W	1406 1411 _
		50 D A 12 W	

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	Product Details	Description	Dimensions	len hunder Notes
		Single-Sided Add-on Station, ESD Add an additional workstation to a Stand-Alone ESD Station to begin your linear configuration. Includes an ESD laminate worksurface, necessary parts and hardware for construction of the workstation. Frame height is 64".	30"D x 36"W 30"D x 48"W 30"D x 60"W 30"D x 72"W 36"D x 48"W 36"D x 60"W 36"D x 72"W	 1503 1500 1505 1510 1501 1506 1511 requires Stand-Alone ESD C-Leg Station includes standard ground bolt & wire
		Back-to-Back Add-on Station Add a double-sided workstation to a Back-to-Back C-Leg Station. This package includes a double-sided frame for configurations with opposite worksurfaces. Ships complete with laminate worksurfaces, components and hardware. Frame height is 64".	30"D x 36"W 30"D x 48"W 30"D x 60"W 30"D x 72"W 36"D x 48"W 36"D x 60"W 36"D x 72"W	1443 1440 1445 1450 • requires Back-to-Back C-Leg Station
		Back-to-Back Add-on Station, ESD Add another workstation to a Back-to-Back Station. Package includes a double-sided frame for configurations with opposite worksurfaces. Ships complete with ESD laminate worksurfaces, components and hardware. Frame height is 64".	30"D x 36"W 30"D x 48"W 30"D x 60"W 30"D x 72"W 36"D x 48"W 36"D x 60"W 36"D x 72"W	 1543 1540 1545 1550 • requires Back-to-Back ESD C-Leg Station • includes standard ground bolt & wire
		Stand Alone Corner Station Use this free-standing workstation to create corner or wrap-around configurations. Compatible with standard above-worksurface accessories. Frame height is 64".	30"D x 36"W 36"D x 48"W	 1415 - compatible with 30" deep stations (any width) • use 36" wide accessories 1416 - compatible with 36" deep stations (any width) • use 48" wide accessories
		Stand Alone Corner Station, ESD Use this free-standing workstation to create corner or wrap-around configurations with ESD laminate worksurfaces. Compatible with standard above-worksurface accessories. Frame height is 64".	30"D x 36"W 36"D x 48"W	 • compatible with 30" deep stations (any width) 1515 • use 36" wide accessories - includes standard ground bolt & wire • compatible with 36" deep stations (any width) 1516 • use 48" wide accessories - includes standard ground bolt & wire
NEV		Stand-Alone Corner Caster Option Add casters to your Stand Alone Corner Station. Includes five (5) 4" locking swivel casters and maintains 30"-36" height adjustment.		• specify at time of order with Item Numbers 1415-1416 & 1515-1516
		Add-on Corner Station A simple solution to create corner or wrap-around configurations with Stand-Alone or Back-to-Back Stations. Includes a support leg and worksurface.	30"D x 36"W 36"D x 48"W	 1418 • requires two (2) 30" deep stations (any width) 1419 • requires two (2) 36" deep stations (any width)

Proc	luct Details	Description	Dinensions	Hernhurt	Notes
		Add-on Corner Station, ESD A simple solution to create corner or wrap-around configurations with Stand-Alone or Back-to-Back ESD Stations. Includes a support leg and ESD laminate	30"D x 36"W	1518	 requires two (2) 30" deep stations (any width) includes standard ground bolt & wire
	•	worksurface.	36"D x 48"W	1519	 requires two (2) 36" deep stations (any width) includes standard ground bolt & wire
			24"D x 36"W x 64"H	1600	٦
			24"D x 48"W x 64"H	1601	
			24"D x 60"W x 64"H	1602	
			24"D x 72"W x 64"H	1603	
			2020 - 26200 64200	1/0/	
			30"D x 36"W x 64"H	1606	
			30"D x 48"W x 64"H	1607	
			30"D x 60"W x 64"H	1608	
			30"D x 72"W x 64"H	1609	
			36"D x 36"W x 64"H	1615	
	-		36"D x 36"W x 64"H	1615	
		C-Leg Series, Component Kit	36"D x 60"W x 64"H	1617	
		The Component Kit includes parts and	36"D x 72"W x 64"H	1618	
1		hardware to construct a C-Leg Series		1010	• worksurface not include
		workstation without the worksurface. Use	24"D x 36"W x 72"H	1620	
		an existing worksurface or choose from a	24"D x 48"W x 72"H	1621	
		variety of materials and sizes offered by	24"D x 60"W x 72"H	1622	
		Production Basics. Depth dimension refers	24"D x 72"W x 72"H	1623	
		to recommended worksurface depth.	20"D 26"W 70"H	1606	
			30"D x 36"W x 72"H 30"D x 48"W x 72"H	1626 1627	
			30"D x 48 w x 72"H 30"D x 60"W x 72"H	1627	
			30"D x 72"W x 72"H	1628	
			36"D x 36"W x 72"H	1635	
			36"D x 48"W x 72"H	1636	
			36"D x 60"W x 72"H	1637	
			36"D x 72"W x 72"H	1638	_
		C-Leg Series Caster Option Order with your new C-Leg Series workstation to provide mobility. Leg maintains 30"-36" height adjustment.		8970	• must specify at time of order with Item Number 1000-1551, 1606-1618,
		Includes four (4) 4" diameter casters with locks.			1626-1638
			36"W x 64"H	8107	
		Frame, Single Sided	48"W x 64"H	8109	
		Create your own workstation by starting	60"W x 64"H	8121	
		with the structural core of the Production	72"W x 64"H	8133	
		Basics system, Durable and rigid frames	36"W x 72"H	8111	
		interconnect to form an infinite combination	48"W x 72"H	8112	
		of floor plans.	60"W x 72"H	8123	
		*	72"W x 72"H	8135	

Product Details	Desciption	Dimensions	Herr Wither Holes
	Frame, Double-Sided Create your own workstation by starting with the structural core of the Production Basics system. Durable and rigid frames interconnect to form an infinite combination of Back-to-Back workstation floor plans.	36"W x 64"H 48"W x 64"H 60"W x 64"H 72"W x 64"H 36"W x 72"H 48"W x 72"H 60"W x 72"H 72"W x 72"H	8158 8159 8171 8183 8162 8163 8173 8185
	Adjustable C-Leg Use the C-Leg for Stand- Alone workstations to support the end stations in a multi-station configuration. Two (2) required.	for 24"D worksurfaces for 30"D worksurfaces for 36"D worksurfaces for 24"D worksurfaces for 30"D worksurfaces for 36"D worksurfaces	8282 30-36" height adjustment 8286 30-36" height adjustment 8277 36-42" height adjustment 8279 - 36-42" height adjustment
	Adjustable 2C-Leg Use the 2C-Leg with casters to join side-by-side workstations.	for 24"D worksurfaces for 30"D worksurfaces for 36"D worksurfaces	8287 8285 8289 - 30-36" height adjustment
	Adjustable B-Leg B-Legs feature an additional vertical member that will support up to 1000 lbs. Use for Stand-Alone workstations or to support the end stations in a multi-station configuration. Two (2) required.	for 24"D worksurfaces for 30"D worksurfaces for 36"D worksurfaces	8230 8232 8234 • 30-36" height adjustment
	Adjustable 2B-Leg Use the 2B-Leg to join side-by-side B-Leg stations.	for 24"D worksurfaces for 30"D worksurfaces for 36"D worksurfaces	8235 8237 8239 • 30-36" height adjustment

	Product Details	Description	Dinersions	Hennur	NOR.
		L-Leg, Single Sided Paired with a Frame, L-Legs make it possible for you to set up shelving, overhead tools and other accessories behind an existing workstation or conveyor. Adds 3" to overall frame height.	30"D x 2"W x 3"H	8290	• 1 pair
NE		L-Leg, Single Sided Caster Option Paired with a Frame, this caster option makes it possible for you to set up mobile shelving, overhead tools and other accessories behind an existing workstation or conveyor. Adds 7" to overall frame height.		8291]• 1 pair]• includes four (4) 4" casters
		L-Leg, Double-Sided Paired with a Double-Sided Frame, this option allows you to set up shelving, overhead tools and other accessories on opposite sides. Position where needed. Adds 3" to overall frame height.	48"D x 2"W x 3"H	8292	• 1 pair
NE	W E	L-Leg, Double-Sided Caster Option Paired with a Double-Sided Frame this option allows you to set up mobile shelving, overhead tools and other accessories on opposite sides. Position behind an existing workstation or conveyor. Adds 7" to overall frame height.	48"D x 2"W x 7"H	8293]• 1 pair • includes four (4) 4" casters
		Frame Splitter Divide a 72" wide workstation into two (2) 36" wide sections for greater workspace flexibility and operator comfort.	72"W x 38"H	8190	• requires 72"W frame
		Frame Interconnect Connect two (2) Stand-Alone Stations quickly with this metal plate when new configurations and facility changes are implemented.		8988	• 1 pair

The Fine Print

Payment Terms NET 30.

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Prices

Prevailing at the time of shipment unless otherwise noted.

Colors

Unless otherwise noted, stock frame color is Blue. Other colors available are Grey, White, Almond and Black. Stock color for standard laminate worksurfaces is White. Stock color for ESD laminate is Grey. Other laminate colors available upon request at no additional charge are Grey and Beige standard laminate; Beige and White ESD laminate. Custom laminate colors are available at an additional charge. Optional color schemes are available and must be specified at the time of order.

Minimum Order

\$100

Special Orders/Custom Options

All items listed in this price list are standard. Any variation to these standard items, including frame or laminate color, must be special ordered. Please consult with us about your requirements. Returns of special order/custom products are not accepted.

Orders and Cancellations

All orders must be placed through a Production Basics authorized distributor. Verbal purchase orders are not accepted. Products ship knocked-down (KD) by truck. FOB Billerica, MA. Changes and cancellations may not be accepted after an order is placed with Production Basics. For assistance with your workstation choices prior to placing an order, call Production Basics or your authorized distributor.

Product Improvements

Production Basics reserves the right to change the details of design, material and finish in any way that will not reduce function or performance.

Discontinued Products

Product specifications featured in this Product Specifier are available at the time of printing. Production Basics reserves the right to discontinue products at any time for any reason.

Returns

NO MERCHANDISE WILL BE ACCEPTED FOR RETURN WITHOUT PRODUCTION BASICS' PRIOR APPROVAL. Return Merchandise Authorizations (RMA) must be requested by the customer within ten (10) days of receipt of merchandise. Returned goods must be sent freight prepaid within 30 days of the issuance of an RMA. Returns will be subject to a 25% restocking charge. RMAs are NOT issued for custom products.

Shortages and Damages

Upon receipt of product, check against bill of lading for correct number of pieces and inspect for obvious damage before signing delivery receipt. Shortages, errors and damage must be reported to Production Basics within 24 hours of receipt of merchandise. Any damage claims must be filed with carriers immediately upon receipt. Do not destroy packaging materials; they must be available for inspection by the carrier. Production Basics will cooperate with the purchaser on filed claims.

Warranty

This warranty covers any defect in material or workmanship in mechanical or structural parts given normal use and care. With the exceptions noted, this warranty lasts ten (10) years from the original date of purchase for all parts and components manufactured by Production Basics. Production Basics, Inc. will replace or repair the item without any cost for parts within the time frame noted from the original date of purchase: LED Bulbs- Warranty not covered by Production Basics. Contact bulb manufacturer within five (5) days of defect identification. Easy Lift Series- One (1) year.

All other Products- Ten (10) years.

What is Not Covered

This warranty does not cover damage by misuse, accident, unauthorized repair or modification. Also, consequential and incidental damages (including but not limited to: lost profits, lost sales and injury to property) are not recoverable under this warranty. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty is the exclusive express warranty and any representations or promises inconsistent with, or in addition to, this warranty are unauthorized and shall not be binding on Production Basics, Inc. Finally, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE LIMITED IN DURATION FOR A PERIOD OF TEN YEARS FROM THE DATE OF PURCHASE BY THE ORIGINAL CONSUMER. Some states do not allow limitations on how long an implied warranty lasts so the above limitation or exclusion may not apply to you.

Service

To obtain repair or replacement under this warranty, you must contact Production Basics, Inc., informing us of the defect.

