

The C-Leg Series is the foundation of Production Basics' modular, ergonomic workstations. The rigid back frame is constructed of heavy gauge steel tubing and unistrut channel.

Accessories attach to the channel using the Basic Nut and Basic Bolt. This allows for micro-adjustment of your accessories to the most comfortable position.

Create cells and unique configurations using our station kits or separate components. Our modular double-sided frames and shared legs bring you closer to an ergonomically sound facility that is ready to grow as your business grows.

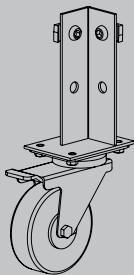


C-Leg Series

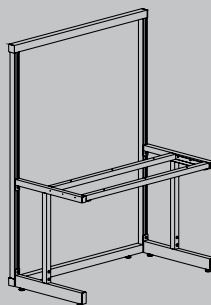
General Information - C-Leg Series

- Stock color on all C-Leg Stations is Blue with White standard laminate or Grey ESD laminate.
- Other frame colors available upon request at no additional charge are Almond, White, Grey and Black. See inside back cover.
- Other laminate colors available upon request at no additional charge are White, Beige and Grey.
- Station kits include all necessary parts, hardware and instructions needed to assemble and finish the workstation.
- Unless noted, worksurface depth (D) is always specified first in dimension notation. Station width (W) is specified second.
- Standard frame height is 64". For other frame heights, see Component Kits (page 18) or choose components independently.
- Standard height adjustability range is 30-36" in 2" increments. For 36-42" height adjustable legs, choose components independently.
- All metal workstation components are constructed of 11-16 gauge steel.
- Workstation kits noted as "ESD" include ESD laminate and ground bolt.
- Laminate worksurfaces are constructed of 1.25" thick industrial grade particle board. ESD laminate measures within the static dissipative range of 10^6 to 10^9 ohms to ground.
- Choose accessories for your C-Leg Series workstation on pages 55-76.
- Workstations accommodate up to 24" of vertical drawer space. Under-surface accessories and casters may reduce this range.
- Above-surface usable space is 26"-32" depending on worksurface height.
- C-Leg Series workstations are shipped KD (knocked down) and assembly is required unless otherwise ordered by customer.
- C-Leg Series workstation weight capacity is 750 evenly distributed pounds.
- Custom frame colors are available at an additional charge.
- Custom laminate colors are available at an additional charge.
- For options not specified in this section, review the Custom Options section of this Product Specifier (pages 77-83) or contact Production Basics.

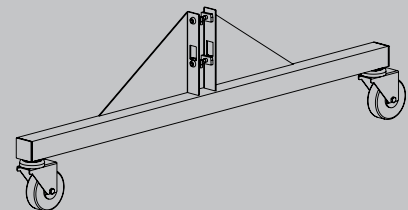
NEW



Corner Caster, pg. 17



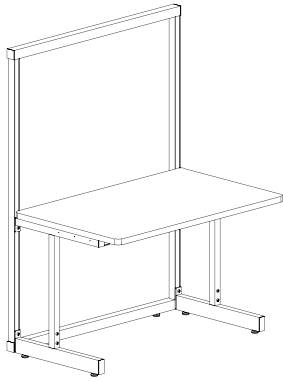
Component Kit, pg. 18



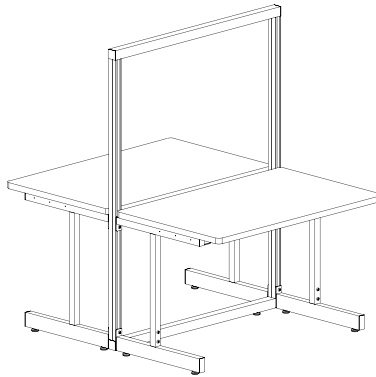
L-Leg with Casters, pg. 20

Typical Configurations - C-Leg Series

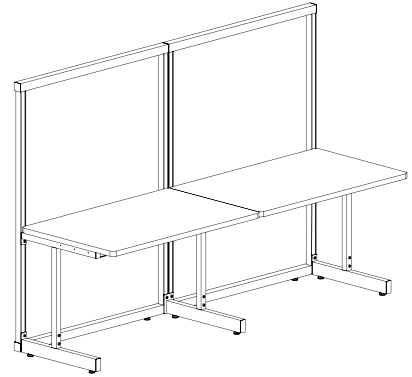
We have included a sampling of popular configurations to help you choose the ideal C-Leg Series workstation. For assistance choosing your workstations, call Production Basics at 800.318.2770.



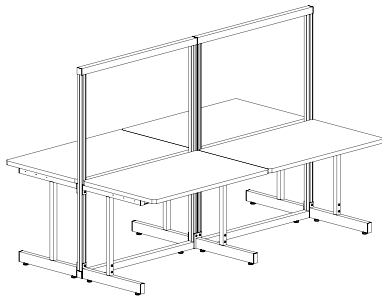
Stand-Alone



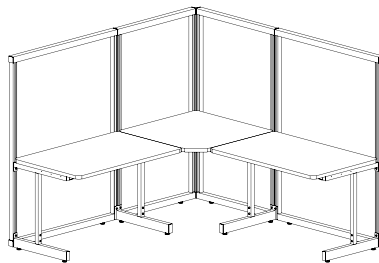
Back-to-Back



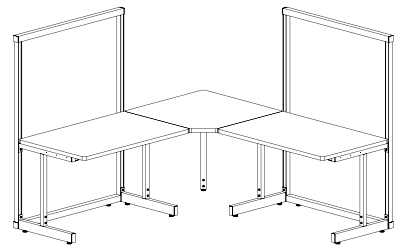
Stand-Alone + Add-on



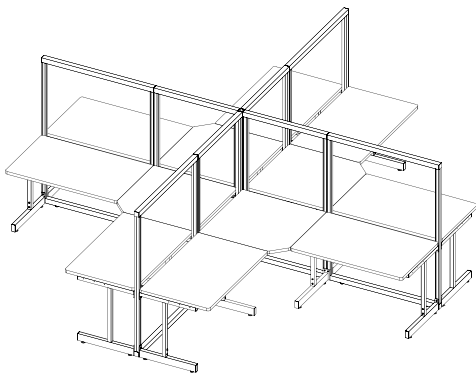
Quad



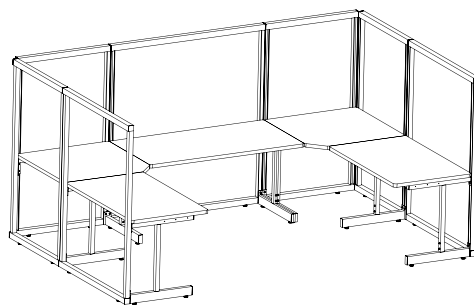
L-Shaped



Open Corner



Corner Quad

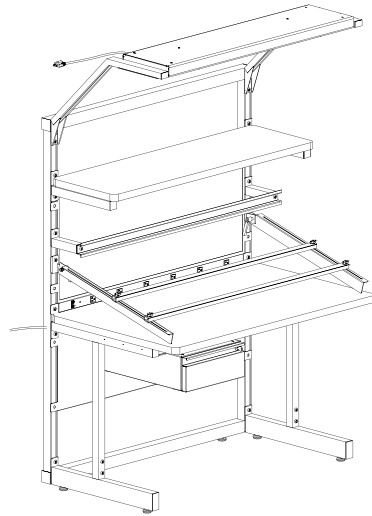


U-Shaped

C-LEG SERIES> APPLICATION SPECIFIC RECOMMENDATIONS

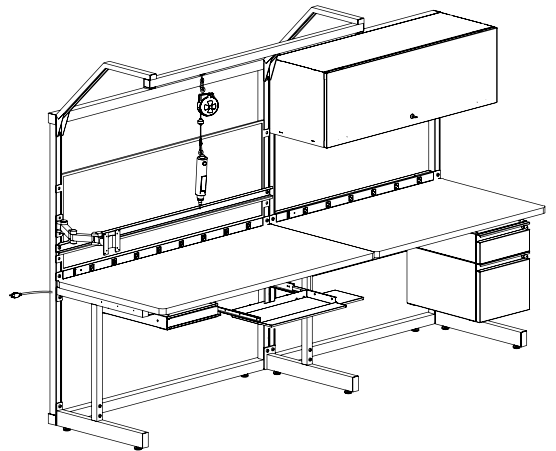
Electronics Manufacturing

<u>Product Description</u>	<u>Item Number</u>
Stand-Alone C-Leg Station, ESD, 30"D x 48"W	1100
Overhead Light	8500
Laminate Shelf, ESD, 15"D x 48"W	8430
Parts Bin Rail	8300
Bin Rail Extension	8308
Slide Line	8771
Tack Board, Blue	8730-B
Power Rail, 15 amp	8320
6" Drawer	8605
C-Leg Modesty Panel	8709



Electronics Manufacturing

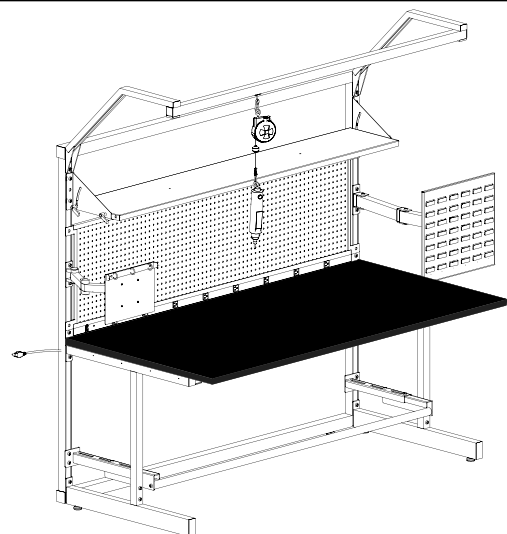
<u>Product Description</u>	<u>Item Number</u>
Stand-Alone C-Leg Station, ESD, 30"D x 60"W	1105
Overhead Arms	8538
Tool Trolley System	8343
Tool Balancer	8357
Flat Screen Monitor Arm	8632
Parts Bin Rail	8303
Power Rail, 15 amp	8323
Tack Board, Blue, 60"W x 20"H	8733-B
Writing Shelf/3" Drawer	8600
Keyboard Drawer	8681
Single-Sided Add-on Station, ESD, 30"D x 48"W	1500
Storage Cabinet	8552
Power Rail, 15 amp	8320
6" Drawer	8605
12" Drawer	8610



Tool shown not included

Assembly & Manufacturing

<u>Product Description</u>	<u>Item Number</u>
C-Leg Series, Component Kit, 30"D x 72"W x 64"H	1609
Phenolic Resin Worksurface, 30"D x 72"W	8003
Overhead Arms	8538
Tool Trolley System	8346
Tool Balancer	8357
Universal Shelf, 12"D x 72"W	8416
Parts Bin Panel, double arm	8627
Peg Board	8724
Power Rail, 20 amp	8327
Binder Holder	8352
Adjustable Tube Footrest	8667

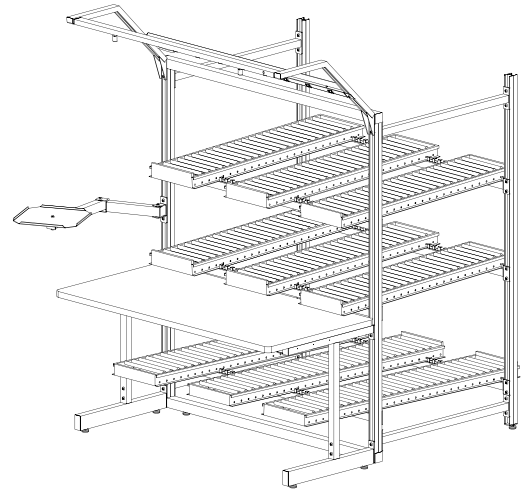


Tool shown not included

C-LEG SERIES> APPLICATION SPECIFIC RECOMMENDATIONS

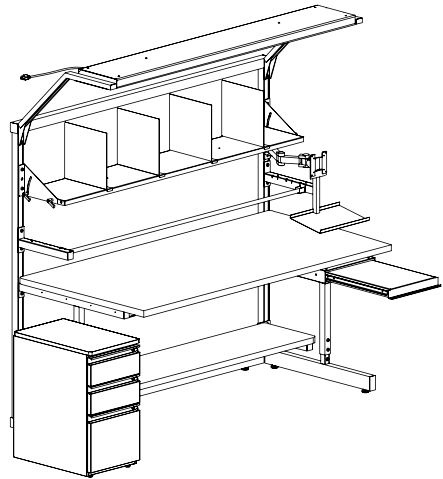
Material Handling

<u>Product Description</u>	<u>Item Number</u>
Frame, Double-Sided, 60"W x 72"H	8173
Standard Laminate Worksurface, 30"D x 60"W	8053
Worksurface Support Rail, 60"W(2)	8096
Adjustable C-Leg (2)	8280
Flow Rack Upright (2)	1838
High Profile Track, 48"D x 9"W(9)	1861
Track Spacer Bar, 36"D(4)	1832
Retaining Cross Bar (6)	1852
Overhead Arms	8538
Air Rail	8333
Power Rail, 15 amp	8323
Tray Arm, double arm	8631



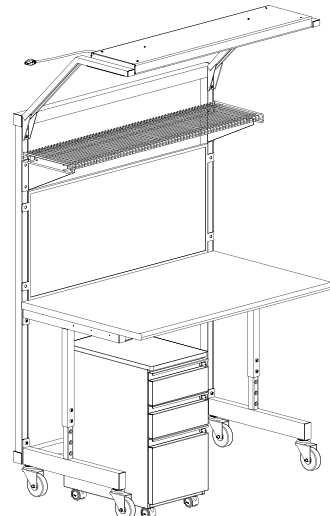
Material Handling

<u>Product Description</u>	<u>Item Number</u>
C-Leg Series, Component Kit, 36"D x 72"W x 64"H	1618
Stainless Steel, Wrap Edge Worksurface, 36"D x 72"W	7943
Overhead Light, T8	8510
Universal Shelf	8396
Universal Shelf Dividers, set of four (4)	8984
Flat Screen Monitor Arm	8632
Flat Screen Monitor Arm Add-on Keyboard	8633
Paper Roll Holder	8743
Writing Shelf/3" Drawer	8600
Laminate Under-surface Shelf	8446
Free Standing Drawer Units, 2-6" + 1-12" drawer	8570

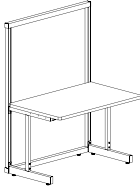
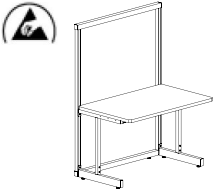
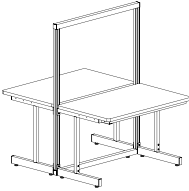
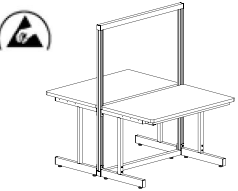
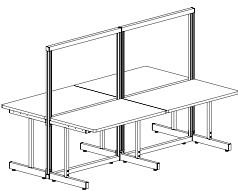
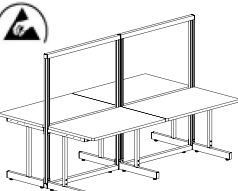
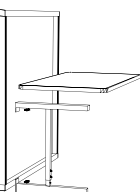


Laboratory


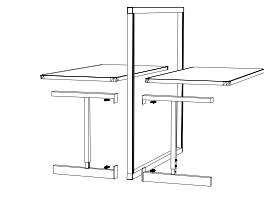
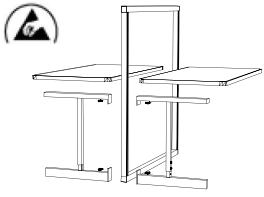
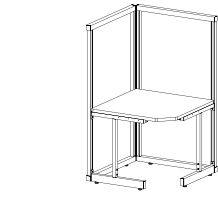
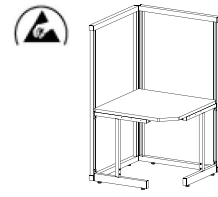
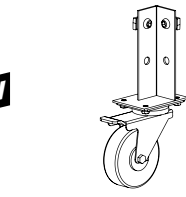
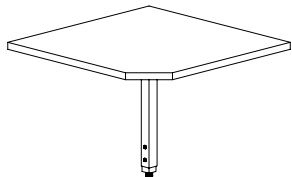
<u>Product Description</u>	<u>Item Number</u>
C-Leg Series, Component Kit, 30"D x 48"W x 72"H	1627
C-Leg Series Caster Option	8970
Bullnose Laminate Worksurface, 30"D x 48"W	7966
Overhead Light	8500
Wire Shelf	8400
Magnetic Dry Erase Board	8717
Free Standing Drawer Units, 2-6" + 1-12" drawer	8570
Free Standing Drawer Caster Option	8969



Product Details

Product Details	Description	Dimensions	Item Number	Notes
	Stand-Alone C-Leg Station Create your ideal workstation starting with this kit. This package includes a laminate worksurface along with all the necessary components and hardware to construct a single station. Appropriate for all applications. Frame height is 64".	30"D x 36"W	1003	
		30"D x 48"W	1000	
		30"D x 60"W	1005	
		30"D x 72"W	1010	
		36"D x 36"W	1004	
		36"D x 48"W	1001	
	Stand-Alone C-Leg Station, ESD Create your ideal workstation starting with this kit. This package includes an ESD laminate worksurface along with all the necessary components and hardware to construct a single station. Appropriate for all applications. Frame height is 64".	30"D x 36"W	1103	• includes standard ground bolt & wire
		30"D x 48"W	1100	
		30"D x 60"W	1105	
		30"D x 72"W	1110	
		36"D x 36"W	1104	
		36"D x 48"W	1101	
	Back-to-Back C-Leg Station This package includes a double-sided frame for free-standing workbench configurations with opposite worksurfaces. Ships complete with laminate worksurfaces, components and hardware. Frame height is 64".	30"D x 36"W	1043	
		30"D x 48"W	1040	
		30"D x 60"W	1045	
		30"D x 72"W	1050	
		36"D x 48"W	1041	
	Back-to-Back C-Leg Station, ESD This package includes a double-sided frame for free-standing workbench configurations with opposite worksurfaces. Ships complete with ESD laminate worksurfaces, components and hardware. Frame height is 64".	30"D x 36"W	1143	• includes standard ground bolt & wire
		30"D x 48"W	1140	
		30"D x 60"W	1145	
		30"D x 72"W	1150	
		36"D x 48"W	1141	
	Quad Station This package includes worksurfaces, necessary components and hardware to construct a four-station configuration. Ideal for cell manufacturing. Frame height is 64".	30"D x 36"W	1243	
		30"D x 48"W	1240	
		30"D x 60"W	1245	
		30"D x 72"W	1250	
		36"D x 48"W	1241	
	Quad Station, ESD This package includes ESD laminate worksurfaces, necessary components and hardware to construct a four-station configuration. Ideal for cell manufacturing. Frame height is 64".	30"D x 36"W	1343	• includes standard ground bolt & wire
		30"D x 48"W	1340	
		30"D x 60"W	1345	
		30"D x 72"W	1350	
		36"D x 48"W	1341	
	Single-Sided Add-on Station Add an additional workstation to a Stand-Alone Station to begin your linear configuration. Includes a laminate worksurface, necessary parts and hardware for construction of the workstation. Frame height is 64".	30"D x 36"W	1403	• requires Stand-Alone C-Leg Station
		30"D x 48"W	1400	
		30"D x 60"W	1405	
		30"D x 72"W	1410	
		36"D x 48"W	1401	
		36"D x 60"W	1406	
		36"D x 72"W	1411	

Product Details

Product Details	Description	Dimensions	Item Number	Notes
	<p>Single-Sided Add-on Station, ESD Add an additional workstation to a Stand-Alone ESD Station to begin your linear configuration. Includes an ESD laminate worksurface, necessary parts and hardware for construction of the workstation. Frame height is 64".</p>	<p>30"D x 36"W 30"D x 48"W 30"D x 60"W 30"D x 72"W 36"D x 48"W 36"D x 60"W 36"D x 72"W</p>	<p>1503 1500 1505 1510 1501 1506 1511</p>	<ul style="list-style-type: none"> • requires Stand-Alone ESD C-Leg Station • includes standard ground bolt & wire
	<p>Back-to-Back Add-on Station Add a double-sided workstation to a Back-to-Back C-Leg Station. This package includes a double-sided frame for configurations with opposite worksurfaces. Ships complete with laminate worksurfaces, components and hardware. Frame height is 64".</p>	<p>30"D x 36"W 30"D x 48"W 30"D x 60"W 30"D x 72"W 36"D x 48"W 36"D x 60"W 36"D x 72"W</p>	<p>1443 1440 1445 1450 1441 1446 1451</p>	<ul style="list-style-type: none"> • requires Back-to-Back C-Leg Station
	<p>Back-to-Back Add-on Station, ESD Add another workstation to a Back-to-Back Station. Package includes a double-sided frame for configurations with opposite worksurfaces. Ships complete with ESD laminate worksurfaces, components and hardware. Frame height is 64".</p>	<p>30"D x 36"W 30"D x 48"W 30"D x 60"W 30"D x 72"W 36"D x 48"W 36"D x 60"W 36"D x 72"W</p>	<p>1543 1540 1545 1550 1541 1546 1551</p>	<ul style="list-style-type: none"> • requires Back-to-Back ESD C-Leg Station • includes standard ground bolt & wire
	<p>Stand Alone Corner Station Use this free-standing workstation to create corner or wrap-around configurations. Compatible with standard above-worksurface accessories. Frame height is 64".</p>	<p>30"D x 36"W 36"D x 48"W</p>	<p>1415 1416</p>	<ul style="list-style-type: none"> • compatible with 30" deep stations (any width) • use 36" wide accessories • compatible with 36" deep stations (any width) • use 48" wide accessories
	<p>Stand Alone Corner Station, ESD Use this free-standing workstation to create corner or wrap-around configurations with ESD laminate worksurfaces. Compatible with standard above-worksurface accessories. Frame height is 64".</p>	<p>30"D x 36"W 36"D x 48"W</p>	<p>1515 1516</p>	<ul style="list-style-type: none"> • compatible with 30" deep stations (any width) • use 36" wide accessories • includes standard ground bolt & wire • compatible with 36" deep stations (any width) • use 48" wide accessories • includes standard ground bolt & wire
<p>NEW</p>		<p>Stand-Alone Corner Caster Option Add casters to your Stand Alone Corner Station. Includes five (5) 4" locking swivel casters and maintains 30"-36" height adjustment.</p>	<p>8973</p>	<ul style="list-style-type: none"> • specify at time of order with Item Numbers 1415-1416 & 1515-1516
	<p>Add-on Corner Station A simple solution to create corner or wrap-around configurations with Stand-Alone or Back-to-Back Stations. Includes a support leg and worksurface.</p>	<p>30"D x 36"W 36"D x 48"W</p>	<p>1418 1419</p>	<ul style="list-style-type: none"> • requires two (2) 30" deep stations (any width) • requires two (2) 36" deep stations (any width)

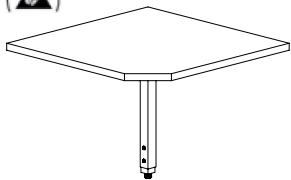
Product Details

Description

Dimensions

Item Number

Notes



Add-on Corner Station, ESD

A simple solution to create corner or wrap-around configurations with Stand-Alone or Back-to-Back ESD Stations. Includes a support leg and ESD laminate worksurface.

30"D x 36"W

1518

- requires two (2) 30" deep stations (any width)
- includes standard ground bolt & wire

36"D x 48"W

1519

- requires two (2) 36" deep stations (any width)
- includes standard ground bolt & wire

24"D x 36"W x 64"H

1600

24"D x 48"W x 64"H

1601

24"D x 60"W x 64"H

1602

24"D x 72"W x 64"H

1603

30"D x 36"W x 64"H

1606

30"D x 48"W x 64"H

1607

30"D x 60"W x 64"H

1608

30"D x 72"W x 64"H

1609

36"D x 36"W x 64"H

1615

36"D x 48"W x 64"H

1616

36"D x 60"W x 64"H

1617

36"D x 72"W x 64"H

1618

- worksurface not included

C-Leg Series, Component Kit

The Component Kit includes parts and hardware to construct a C-Leg Series workstation without the worksurface. Use an existing worksurface or choose from a variety of materials and sizes offered by Production Basics. Depth dimension refers to recommended worksurface depth.

24"D x 36"W x 72"H

1620

24"D x 48"W x 72"H

1621

24"D x 60"W x 72"H

1622

24"D x 72"W x 72"H

1623

30"D x 36"W x 72"H

1626

30"D x 48"W x 72"H

1627

30"D x 60"W x 72"H

1628

30"D x 72"W x 72"H

1629

36"D x 36"W x 72"H

1635

36"D x 48"W x 72"H

1636

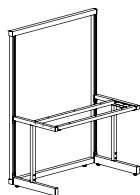
36"D x 60"W x 72"H

1637

36"D x 72"W x 72"H

1638

NEW

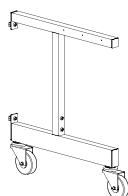


C-Leg Series Caster Option

Order with your new C-Leg Series workstation to provide mobility. Leg maintains 30"-36" height adjustment. Includes four (4) 4" diameter casters with locks.

8970

- must specify at time of order with Item Numbers 1000-1551, 1606-1618, 1626-1638



Frame, Single Sided

Create your own workstation by starting with the structural core of the Production Basics system. Durable and rigid frames interconnect to form an infinite combination of floor plans.

36"W x 64"H

8107

48"W x 64"H

8109

60"W x 64"H

8121

72"W x 64"H

8133

36"W x 72"H

8111

48"W x 72"H

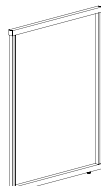
8112

60"W x 72"H

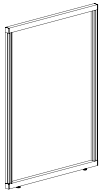


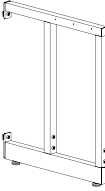
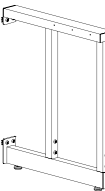
8123

72"W x 72"H

8135



Product Details

Product Details	Description	Dimensions	Item Number	Notes
	<p>Frame, Double-Sided Create your own workstation by starting with the structural core of the Production Basics system. Durable and rigid frames interconnect to form an infinite combination of Back-to-Back workstation floor plans.</p>	36"W x 64"H	8158	
		48"W x 64"H	8159	
		60"W x 64"H	8171	
		72"W x 64"H	8183	
		36"W x 72"H	8162	
		48"W x 72"H	8163	
60"W x 72"H	8173			
72"W x 72"H	8185			
	<p>Adjustable C-Leg Use the C-Leg for Stand- Alone workstations to support the end stations in a multi-station configuration. Two (2) required.</p>	for 24"D worksurfaces	8282	• 30-36" height adjustment
		for 30"D worksurfaces	8280	
		for 36"D worksurfaces	8286	
		for 24"D worksurfaces	8277	• 36-42" height adjustment
		for 30"D worksurfaces	8278	
		for 36"D worksurfaces	8279	
	<p>Adjustable 2C-Leg Use the 2C-Leg with casters to join side-by-side workstations.</p>	for 24"D worksurfaces	8287	• 30-36" height adjustment
		for 30"D worksurfaces	8285	
		for 36"D worksurfaces	8289	
	<p>Adjustable B-Leg B-Legs feature an additional vertical member that will support up to 1000 lbs. Use for Stand-Alone workstations or to support the end stations in a multi-station configuration. Two (2) required.</p>	for 24"D worksurfaces	8230	• 30-36" height adjustment
		for 30"D worksurfaces	8232	
		for 36"D worksurfaces	8234	
	<p>Adjustable 2B-Leg Use the 2B-Leg to join side-by-side B-Leg stations.</p>	for 24"D worksurfaces	8235	• 30-36" height adjustment
		for 30"D worksurfaces	8237	
		for 36"D worksurfaces	8239	

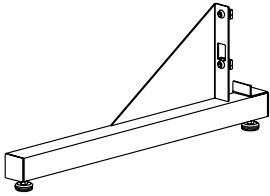
Product Details

Description

Dimensions

Item Number

Notes

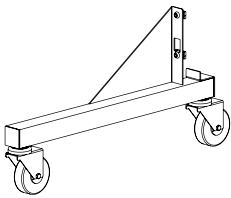


L-Leg, Single Sided

Paired with a Frame, L-Legs make it possible for you to set up shelving, overhead tools and other accessories behind an existing workstation or conveyor. Adds 3" to overall frame height.

30"D x 2"W x 3"H

8290 • 1 pair

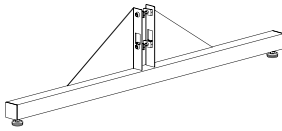


L-Leg, Single Sided Caster Option

Paired with a Frame, this caster option makes it possible for you to set up mobile shelving, overhead tools and other accessories behind an existing workstation or conveyor. Adds 7" to overall frame height.

30"D x 2"W x 7"H

8291] • 1 pair
• includes four (4) 4" casters

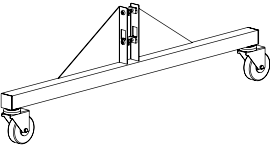


L-Leg, Double-Sided

Paired with a Double-Sided Frame, this option allows you to set up shelving, overhead tools and other accessories on opposite sides. Position where needed. Adds 3" to overall frame height.

48"D x 2"W x 3"H

8292 • 1 pair

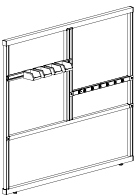


L-Leg, Double-Sided Caster Option

Paired with a Double-Sided Frame this option allows you to set up mobile shelving, overhead tools and other accessories on opposite sides. Position behind an existing workstation or conveyor. Adds 7" to overall frame height.

48"D x 2"W x 7"H

8293] • 1 pair
• includes four (4) 4" casters

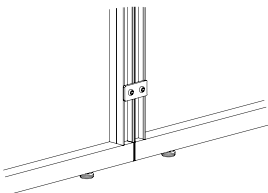


Frame Splitter

Divide a 72" wide workstation into two (2) 36" wide sections for greater workspace flexibility and operator comfort.

72"W x 38"H

8190 • requires 72"W frame



Frame Interconnect

Connect two (2) Stand-Alone Stations quickly with this metal plate when new configurations and facility changes are implemented.

8988 • 1 pair

NEW

NEW

Product Details

Description

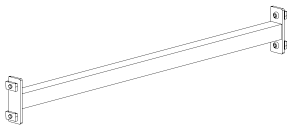
Dimensions

Item Number

Notes

Watch your daily picking and packing efficiency soar with a modular **Flow Rack** system. Improve product accessibility and efficiency with modular component design that keeps parts and supplies nearby. Gravity flow track makes it easy for you to organize and monitor inventory. With the expertise of a Production Basics Workstation Specialist, you can construct the Flow Rack that is most efficient for your operation.

Track Spacer Bar



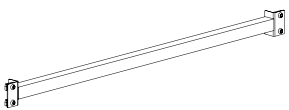
These bars create the proper depth for pick shelves or track. Use with a Double-Sided Frame or Flow Rack Upright.

18"D
24"D
36"D
48"D

1830
1831
1832
1833

• four (4) required per unit

Standard Cross Bar



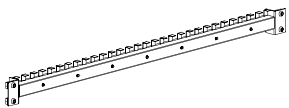
These bars span the width of your rack and support Low Profile Track. Compatible with most brands of conveyor track.

36"W
48"W
60"W
72"W

1840
1841
1842
1843

• 1 cross bar per low profile level required
• weight capacity is 200 lbs/level

Retaining Cross Bar



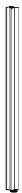
Used in flow racks to support and prevent track from shifting. For use with High and Low Profile Track.

36"W
48"W
60"W
72"W

1850
1851
1852
1853

• 2 cross bars per high profile level required
• 1 cross bar per low profile level required
• includes cross bar & retaining angle
• weight capacity is 200 lbs/level

Flow Rack Upright



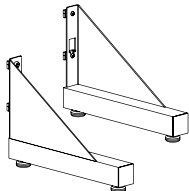
Double-sided uprights support the rear or intermediate sections of the rack set-up. Slim design allows for maximum clearance of track totes while leveling feet ensure solid placement.

72"H

1838

• minimum two (2) required per unit

Flow Rack L-Leg



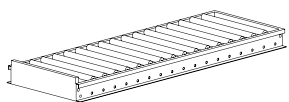
Use these legs with a Frame to create a Flow Rack system. L-Legs make it possible to set up accessories such as shelving and overhead tools behind a conveyor or existing work station in conjunction with your Flow Rack.

15"D x 2"W

8299

• 1 pair

High Profile Track



This track is used with Retaining Cross bars and features an integrated front stop for product presentation.

36"D x 9"W
48"D x 9"W
60"D x 9"W

36"D x 12"W
48"D x 12"W
60"D x 12"W

1860
1861
1862

1865
1866
1867

• 2" center-to-center rollers
• add 1" to overall width to accommodate track frame
• weight capacity is 50 lbs/foot

NEW

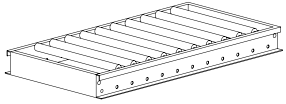
Product Details

Description

Dimensions

Item Number

Notes



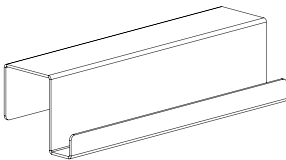
Low Profile Track

This track is used with a Retaining Cross Bar at the rear and a Track Hook or Pick Shelf at the front. The low profile design maximizes vertical space usage.

30"D x 9"W
30"D x 12"W

1880
1881

- 2" center-to-center rollers
- add 1" to overall width to accommodate track frame
- weight capacity is 50 lbs/foot



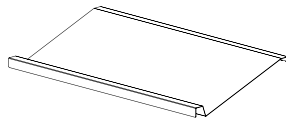
Low Profile Track Hook

Attaches Low Profile Track to Standard Cross Bar.

9"W
12"W

1875
1876

- 1 hook required for front of track
- add 1" to overall width to accommodate track frame



Low Profile Pick Shelf

Presents items traveling on rack ergonomically, reducing reach area. Integrated lip prevents items from sliding.

18"D x 36"W
18"D x 48"W
18"D x 60"W
18"D x 72"W

1870
1871
1872
1873

- 20 degree slope
- includes Track Hook at rear for Low Profile Track
- compatible only with Low Profile Track